

B-30X



Mack



DEVELOPED for highway dumper operations where key demands are for chassis of high durability and ruggedness, Model B-30X offers economical performance and the exceptional ability to withstand the rigors of such service.

Ample power for heavy pulling and for speed on level runs is provided by a 330 cubic inch Magnadyne engine which has earned an enviable reputation for its dependability. Drive is through a single-plate clutch of matching capacity and a sturdy five-speed direct transmission. A choice of single-reduction, Dual Reduction or two-speed rear axle equipment is available with a comprehensive range of ratios to render adaptability to individual requirements.

Wheelbases have been determined to accommodate the popular body lengths of nine or ten

feet. The chassis is built on a deep section frame which widens at the front and tapers downward. This feature together with the removable fender panels affords remarkable access to the engine compartment. Reinforcement of the frame rails is accomplished by fishplating and cross-members have been carefully positioned to derive the utmost rigidity.

Rear suspension is through Vari-rate, semi-elliptic springs with three leaf radius rods which give excellent qualities and stability under varying loads.

Throughout the entire B-30X chassis the same high standards of quality manufacture have been maintained which earned its bigger brothers the most distinguished name in the dump truck field.

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MODEL B-30X

STANDARD EQUIPMENT

Condensed Specifications

WHEELBASE — 146½", Platform — 112"

ENGINE, (Gasoline):

Model	EN 351 Magnadyne
Make	Mark
Number of cylinders	Six
Bore and stroke	3" x 4½"
Piston displacement, cu. in.	330
Maximum horsepower @ 3200 r.p.m.	130
Stroke horsepower @ 2800 r.p.m. (gov.)	122
Max. torque @ 1400 r.p.m.	
Pound-feet	264

CLUTCH:

Model	CL 477
Type	Single-plate, dry
Ares of engagement, sq. in.	707

FUEL SYSTEM:

Carburetor	Zenith, dual down-draft
Tank capacity & location	22 gal., left apron

COOLING SYSTEM:

Radiator, type	Continuous-tinned, flat tube
Frontal area, sq. in.	560
Thermostat	Bellows, warm circulation
Water pump	Centrifugal
Fan, material	Pressed steel
Type	Asymmetrical
Water Capacity of system	28 quarts

ELECTRIC SYSTEM:

Voltage and capacity	6V; 45 Amp.
Generator, make	Delco-Remy
Starting motor, make	Delco-Remy
Battery, make	Exide or Auto-Lite
Number required	One (6V)
Location	Right apron

TRANSMISSION (Mack):

Model	TR 771
Type	Five-speed, Direct
Ratios: 5th 1.00; 4th 1.31; 3rd 2.03; 2nd 3.83; 1st 7.08; Rev. 7.15	

DRIVESHAFTS:

Location	Front and rear
Diameter	3" welded steel
Wall thickness	0.095"
Center support	Swing-type, rubber bushed, with single-row ball bearing

FRONT AXLE (Mack):

Model	FA 301
Type	Reversed Elliott, I-beam

REAR AXLE (Mack):

Model	RAS 301
Carrier	CRS 87
Type	Hypoid, single-reduction
Housing, material	One-piece benjo formed from tubular stock, heat-treated
Axle shafts, material	Chromium-molybdenum steel, heat-treated
Ratios	6.17, 6.83

BRAKES:

Type	Internal expanding inclosed
Actuation	Vacuum-hydraulic
Front, size	14" x 2½" x 5/16"
Rear, size	15" x 5" x 5/8"
Total lining area, sq. in.	457
Front, size	10" x 3" x 3/16"
Lining area, sq. in.	85

FRAME:

Type, front	Downward taper
Seat	Straight
Material	Pressed carbon steel
Side-members, size	9" x 3 1/2" x 5/16"
Section modulus	15.18
No. of cross-members & type	Three channel
Reinforcement	1/2" Fishplate

SPRINGS:

Front, type	Semi-elliptic
size, length (between load centers)	47 3/4"
width	2 1/2"
Leaf thickness	(8 leaves)
	(1) .447
	(3) .360
	(4) .323
Suspension, Front	Slipper type, front end; fixed pin, rear end
Rear, type	Var-i-rate, semi-elliptic, with three-leaf radius rod
size, length (between load centers)	39" no-load; 46" loaded
width	3"
Leaf thickness	.647" (8 leaves)
Suspension, Rear	Cam type variable action brackets

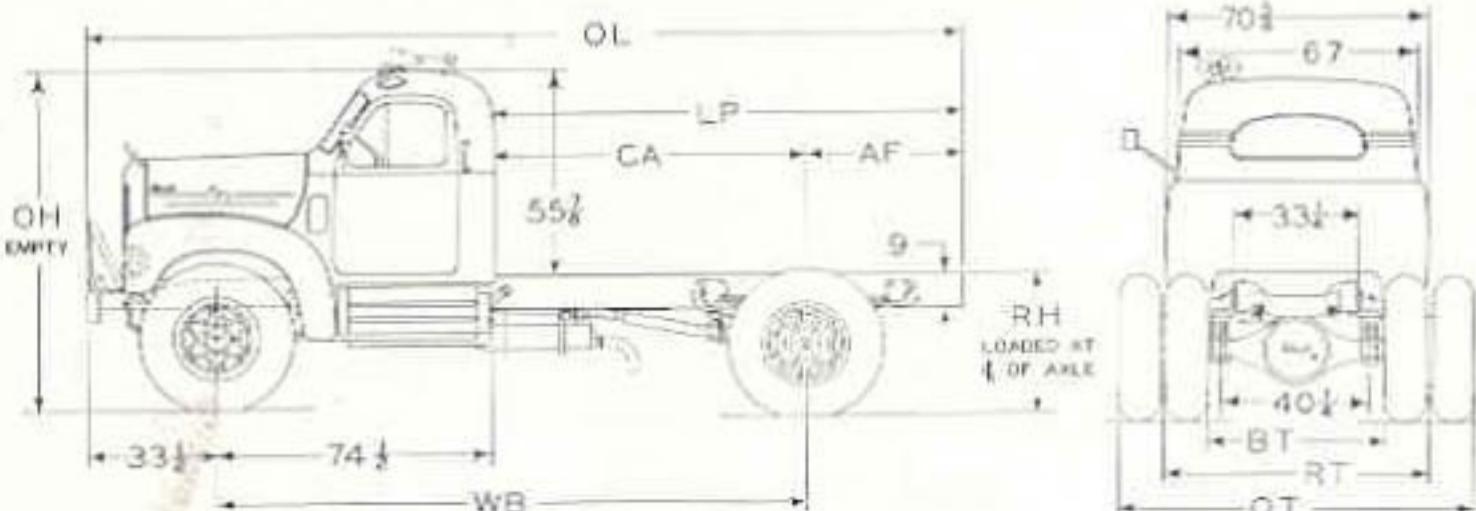
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CHASSIS DIAGRAM



WB	LP	CA	AF	OL
146 1/2	112	72	40	220
158 1/2	138	84	54	246

TIRE SIZE	OH Aprox.	RH Loaded	OT	BT	BT
			Spoke Wheels		
9.00-20	93 1/2	36 1/2	93 1/2	70 1/2	48 1/2
10.00-20	94 1/2	36 1/2	94 1/2	70 1/2	47 1/2

TURNING CIRCLE DIAMETER		
WB	Left Turn	Right Turn
146 1/2	54	49
158 1/2	58	53

Chassis dimensions are shown in inches. For complete dimensional data, see Body Builders' Diagram. *Measured at H. to outer edge of tire.

Frame heights are at rear axle and subject to variations of 3 1/2".

Represented by



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