



MERCURY

MARK II FOUR-WHEEL GOODS CHASSIS

7 ft. 8½ in. OVERALL WIDTH

FOUR WHEELBASES

LEGAL GROSS VEHICLE WEIGHT 14 TONS

SPECIFICATION

ENGINE A.E.C. 410 cu. in. (6,754 c.c.), 6-cylinder, direct-injection vertical oil engine; 102 mm. (4.13 in.) bore x 130 mm. (5.12 in.) stroke, developing 98 b.h.p. at 2,000 r.p.m.; maximum torque 287 lb. ft. at 1,300 r.p.m.

Alternative:

A.E.C. 470 cu. in. (7,683 c.c.), 6-cylinder, direct-injection, vertical oil engine, 112 mm. (4.41 in.) bore x 130 mm. (5.12 in.) stroke, developing 117 b.h.p. at 2,000 r.p.m.; maximum torque 325 lb. ft. at 1,100 r.p.m.

For full details of engines, see separate folder.

CLUTCH Single dry plate type of 14 in. diameter and 387 sq. in. friction area.

GEARBOX 5-speed synchromesh, unit-mounted with engine; 1st and reverse speeds have sliding mesh engagement. Ratios: 1st, 6.25 : 1; 2nd, 4.40 : 1; 3rd, 2.65 : 1; 4th, 1.56 : 1; 5th, 1 : 1; Reverse, 6.01 : 1.

PROPELLER SHAFTS Open tubular type, with Hardy-Spicer needle roller bearing universal joints. 14 ft. 6 in. and 17 ft. 3 in. wheelbases have two shafts, with steady bearing and torsional vibration damper.

FRONT AXLE Forged 1 in. beam with integral spring pads; stub axle diameter 2½ in. Hubs mounted on taper roller bearings.

REAR AXLE Pressed and welded steel casing; fully floating axle shafts. Hubs mounted on taper roller bearings. Spiral bevel with straddle-mounted pinion. Reduction ratios: 3.87 : 1; 5.28 : 1.

STEERING Worm and nut steering gear, ratio, 72 : 1 or 7½ turns from lock to lock.

SUSPENSION Semi-elliptic leaf-springs. Dimensions: 35 in. wide; front, 87 in. long; rear, 54½ in. long. Double-acting telescopic hydraulic dampers fitted at front and helper springs at rear.

BRAKES Foot: Vacuum-hydraulic or compressed air operated to all wheels. Hand: Mechanical to rear wheels only. Brake drum diameter 15½ in., friction area, 678 sq. in.

FRAME Constructed of channel section steel side-members and crossmembers. Maximum frame section: 10½ in. x 3 in. x ½ in.

RADIATOR One-piece core, consisting of vertical tubes and horizontal gill plates brazed to pressed steel top and bottom tanks and side standards.

FUEL SUPPLY 36 Imperial gallon capacity tank with magnetic contents gauge.

WHEELS AND TYRES 3-piece, pressed steel, wheel discs with 10-stud fixing. 10.00-20, 14-ply single front and twin rear tyres.

ELECTRICAL EQUIPMENT 24-volt, compensated voltage control, lighting and starting. Axial stator motor; 5 in. diameter dynamo, output 288 watts. 14-ampere hour lead acid batteries.

INSTRUMENTS AND ACCESSORIES Instrument panel containing speedometer, vacuum or air pressure gauge, oil pressure gauge, water temperature gauge, ammeter, panel illumination and dimmer switch. Horn push button on steering column arm; foot operated dip switch.

EXTRAS Power take-off, exhaust brake, etc. *Full details on application.*

LOAD RATINGS Both subject to U.K. legislation and otherwise, chassis are limited to a maximum gross vehicle weight of 14 tons.

OVERALL CHASSIS DIMENSIONS

Wheelbase	Nominal overall width	Overall length	Body space	Front height at rear limitated	Turning circle
8 ft.	8 ft.	16 ft.	8 ft.	8 ft.	42 ft.
9 ft.	8 ft.	15 ft.	10 ft.	9 ft.	42 ft.
11 ft.	7 ft. 8½ in.	18 ft.	13 ft.	9 ft. 6½ in.	49 ft.
14 ft.	7 ft. 8½ in.	22 ft. 9 in.	17 ft.	10 ft.	60 ft.
17 ft. 3 in.	7 ft. 8½ in.	26 ft. 9 in.	21 ft.	10 ft.	70 ft.

A tractor chassis of 8 ft. 7½ in. wheelbase is also available. See separate specification.



A "Mercury" Mark II with drop-side body on agricultural luggage.



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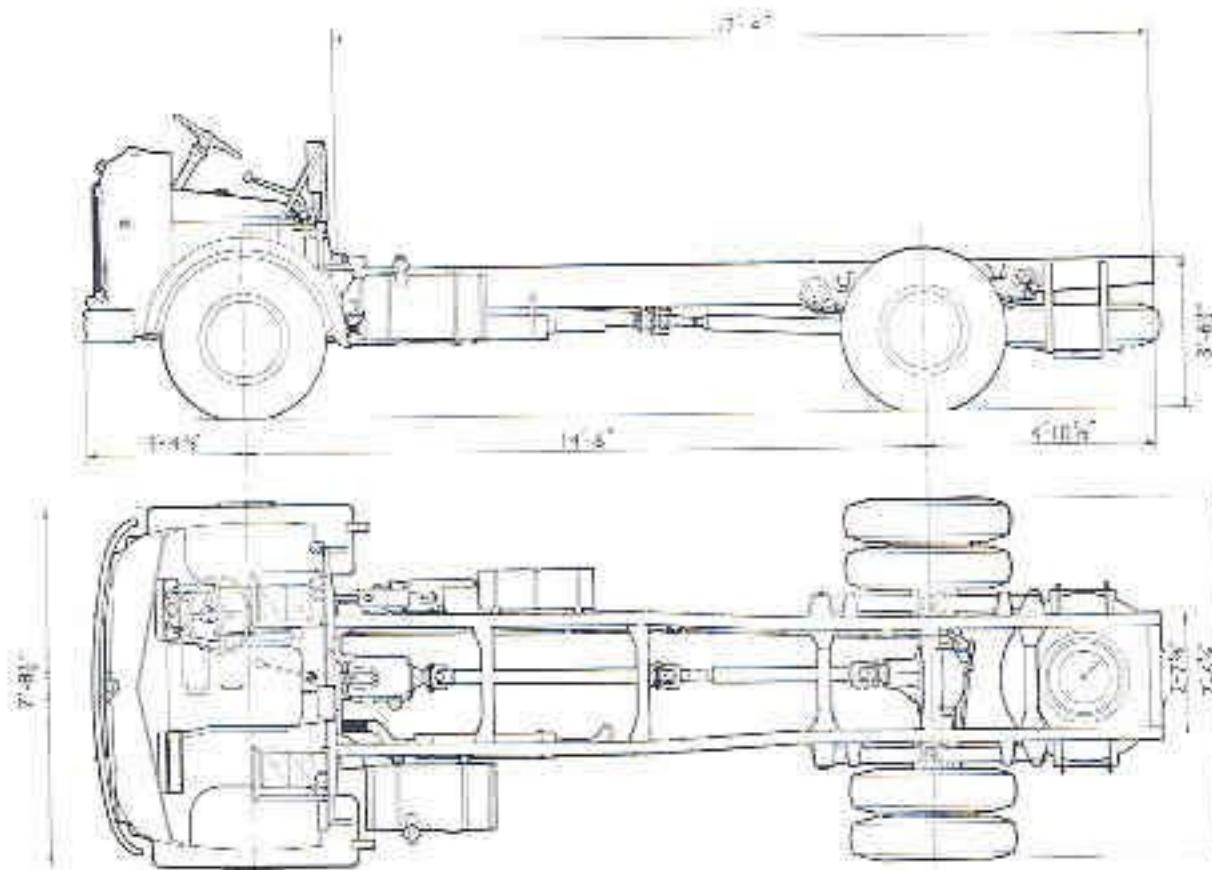
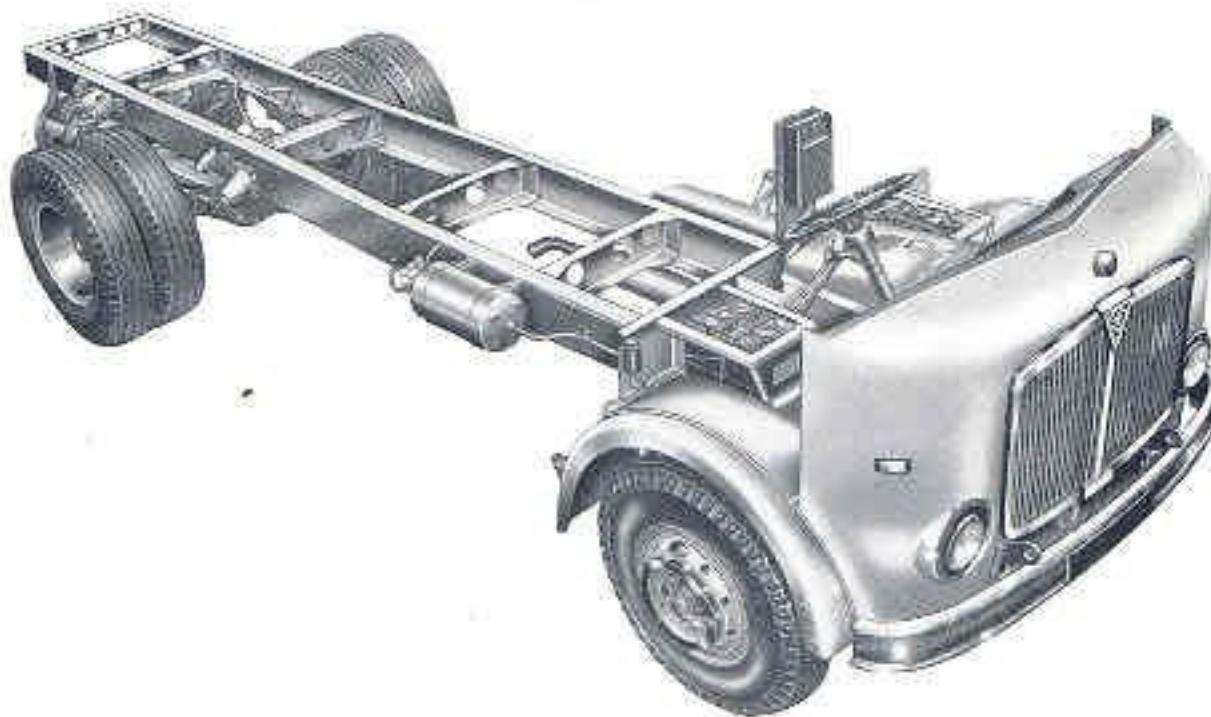
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MERCURY MARK II



ARRANGEMENT OF THE 14 ft 6 in. WHEELBASE CHASSIS

Dimensions shown are for unladen chassis fitted with 10:00-20 tyres.

Cochbuilder's drawings are available on request

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